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REFLECTIONS  
ON  
INLAND NAVIGATIONS:

AND A

NEW METHOD proposed for executing the intended NAVIGATION betwixt the FORTH and the CLYDE, in a compleat Manner, at an Expence a Third less than what that Work has hitherto been estimated at.

The same Method applied to almost all Rivers and Rivulets, by which GREAT BRITAIN and IRELAND might have, at a very easy Expence, above 5,000 Miles of New Inland Navigations.

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Tædet quotidianarum harum formarum. TER.

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L O N D O N :

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[Price One Shilling.]



TO THE  
NOBLEMEN AND GENTLEMEN  
SUBSCRIBERS,  
FOR FORMING A  
NAVIGABLE CANAL  
TO JOIN THE  
FORTH and CLYDE,

The following DISCOURSE, compos'd at their Desire,  
is most humbly address'd,  
by their most Obedient Servant,

LONDON,  
Jan. 10. 1768.

J. GRAY:





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# REFLECTIONS

ON

## INLAND NAVIGATIONS, &c.

**I**T must give a singular pleasure to every well-wisher to Great Britain, to see so much attention at present bestowed upon the forming of Navigable Canals in different parts of this island, particularly, in regard to that for opening a communication for sea-vessels betwixt the Forth and Clyde, which, though not the most difficult in point of execution, is by far the most national, and most important. This, as it is now proposed to be executed by the subscribers, will not partially regard the benefit of a single town, or extend its influences to one or two counties only, but will be a thoroughfare for the east and west coasts of the whole island, nay even for different nations; for it will, in a manner, bring Ireland and America on the one hand, and Germany and the nations of the Baltic on the other, reciprocally 300 miles nearer each other. Foreigners will therefore doubtless be surprised to find this an attempt of private undertakers, when

when the very nature of it renders it a national object of the first importance. Such, I make no doubt, but it will appear to our legislature; and that, if private funds should fail, or prove insufficient, we may expect to see it carried on and compleated at the public expence with the general approbation. What therefore, I think, ought chiefly to be attended to at present, is the manner of doing it well, and to the best advantage, without a strict limitation as to the expence. But though no certain sum should now be fixed upon for the finishing of the undertaking, it is nevertheless extremely proper to examine how the least expence may be incurred in executing the work in the compleatest manner.

Mr. Smeaton has, with much solidity and discernment, given a distinct and accurate detail of the requisites for compleating a Navigation, upon the supposition of digging an artificial Canal from sea to sea; and if that plan should be adopted, I am persuaded, that the real expence would be found to differ extremely little from his estimates. I propose, however, to offer another method, which appears to me to be much more natural, much more simple, to be founded on the plainest principles of hydrostatics, and which would answer every purpose of the subscribers, in affording an easy and safe Navigation for sea-vessels from frith to frith, though it would cost considerably less than the plan hitherto proposed.



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When water is confined on every side, it naturally places itself upon a level ; but if any one part of the confining bank be made lower than the surface, the water will immediately descend by that breach till it meets with some other obstacle ; for its gravitation makes it always seek to approach the center of the earth, and its fluidity gives it an easy opportunity of escaping ; for a declivity in one part affects the whole surface. Let us suppose a quantity of water, of an equal depth, contained in an oblong vessel, with two sides and two ends, the sides and ends will have an equal pressure upon them ; and were the breadth and length to be augmented never so much, yet if the depth be not augmented, the pressure upon the sides and ends is no more in the greater surface than in the smaller ; for it is an established principle, that water does not press against its banks according to its surface, but according to its perpendicular height or depth. A Canal or a river made navigable by art, is nothing else between lock and lock than this oblong vessel, and the same banks that will contain a small millstream ten feet broad, will suffice to contain a Canal 100 feet broad, if the depth in both be equal ; and should an overflowing happen, it is altogether indifferent whether the superabundant water escape by the sides or by the end ; nay, by the construction which I shall propose, its escaping by the end is attended with particular advantages. I think therefore, that in numberless cases, it may be deemed labour thrown  
away



away to carry Canals along the sides of rivers at a great expence of digging, extra-banking, Aqueduct-Bridges, Tunnels, Sluices, &c. when often at a less expence, and to a much better effect, the rivers themselves might be made navigable, without the least cause of apprehension of any excess of water, as in the very construction of the Canal the danger of an overflowing may be provided against. The great rapidity and violence of rivers during a flood, has no doubt been the reason that deterred the constructors of Canals from risking any communication with them. But though a body of water running down a declivity be a furious giant overturning every thing before him, yet, if this said giant be laid flat upon his back, he loses all his force, and becomes entirely passive, whatever be his size. If they had reflected on this principle, they might have easily seen, that they had it in their power, by banks and dams of a particular construction, to bring almost every river requiring art to render it navigable to this passive state; I say almost every river, because direct cataracts, and perpendicular waterfalls must be excepted. Some other rivers also, consisting of a large body of water running down a steep descent, ought to be neglected, because it could hardly be expected, that the profit arising from the Navigation could repay the expence of making it.

But that is far from being the case with the two small rivulets that have their course in the tract of



the intended Navigation. They are both very inconsiderable, are almost dry in summer, and run very gently to the different seas, excepting in one place, where one of them has a cataract, which may be easily avoided. The reader, who has not an opportunity of viewing the tract upon the spot, may imagine to himself a narrow valley running transversely for thirty miles from sea to sea, and bounded on the south and north by high and mountainous ground. The middle of this valley is almost a dead level for about ten miles; and two small brooks that rise there form a strait line by running in opposite directions into different seas. The current of those brooks is extremely gentle; for the place where they take their rise has been found by measurement, not to be more than 147 feet above the level of the sea, an idea of which descent may be conceived, by supposing a rope fastened to the top of a steeple 147 feet high, and extended about nine miles before it reaches the ground.

From this account it plainly appears, that the question ought not to be about the digging of an artificial Canal, but about the banking in of two small brooks. So far from being afraid of those two rivulets, I actually consider them as nothing; but regard their channel as the most proper bed and declivity for the Canal, a declivity pointed out by nature, which may easily be reduced to so many levels by dams and locks, and which may be banked in on both sides at what breadth we please, without

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having

having any extra digging, or extra banking in their whole course, but on the contrary, offering us great part of the work already done to our hands. These rivulets, in their course, keep always in the lowermost part of the valley; and in carrying a Canal through this valley, is it not most natural to take the hollowest part for the course of the Canal, rather than carry it over waving and irregular ground, which by being too high in some parts, occasions extraordinary digging, and by being too low in others, requires extraordinary banking? By chusing the course of the rivulets for the tract of the Canal, sluices, tunnels, and aqueduct bridges are also all superseded, and rendered unnecessary; for instead of our turning aside little rivulets or occasional streams, the Canal would be the common receptacle of all of them, as it would be so situated as to receive them all; and by its construction, could never be incommoded by them. The following this tract would likewise be attended with other advantages, particularly, there would be no new separation and division of private property, and there would be very little occasion at all for any change of property, excepting of the property of the rivers and their banks; for though the rivulets are inconsiderable, yet in many places there is as much land wasted on both sides of them, as would suffice for ground for the Canal were it even to be 100 feet broad; and surely that waste ground cannot be highly valued by the present proprietors. By placing the Canal in the hollow, it would also be

easier

easier to improve the ground on both sides of it, which will no doubt soon change its face after the Navigation is finished, and become three or four times more valuable than it is at present. But what is the most material of all is, that this tract seems by nature most fitted for the course of the Canal.

As the two rivulets that run through this valley are inconsiderable, in proportion to the intended size of the Canal, and, as shall be afterwards shewn, can never be dangerous even in floods, I would propose that the hollow of the valley where they run should be fixed upon for the course of the Navigation; and I would form the Canal, not by digging for the whole depth, but by two parallel mounds or banks placed 80 feet asunder the whole way, even at the locks, like two parallel turnpike roads, and raised so high, that the banking and digging put together should include a depth of 12 feet. In forming the Canal by banking along the course of the rivulets, we should have, as I said above, great part of the work already done to our hands; for the rivulets, in many places, have formed a considerable channel, which they rarely occupy; in others their ordinary surface is one, two, or more feet below the banks, and in others, the ground close by the river naturally forms a considerable mound, so that the water might there be kept up 12 feet deep by one artificial bank only. All these natural advantages are so considerable, that I am persuaded

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they



they would render the expence of forming the banks one third less than it would otherwise be.

Let us consider the Canal a while, as extending from sea to sea without locks, and the two banks sloping in the proportion of five to three, it affords us a capacious bed 12 feet deep, 48 feet broad at bottom, and 80 feet broad at top. This gives us a medium breadth of 64 feet, which multiplied by 12 feet, the greatest depth, gives 768 feet for the contents of the Canal. Let us now compare this with the two rivulets both in their common state, and in their greatest augmented state, and we shall find that even in the last, they would be entirely absorbed in the Canal, and would never overtop its banks. In the end of November last, when there was a great deal of water on the ground almost every where, I viewed both the Bonie Water and the Kelvin, which were then each of them in an augmented state, and, as I was assured, near double their ordinary size; yet even then the Bonie Water near Bonie Bridge was only about 10 feet broad and one foot deep; and the Kelvin at Inchbelly Bridge was about 15 feet broad, and a foot and an half deep, which gives for the medium quantity of water a little more than 16 feet, when the rivers were double their ordinary size. The quantity then flowing in their ordinary state is only about eight feet, which is not the hundred and fiftieth part of what might flow in a Canal of the dimensions abovementioned, upon the supposition of its being  
brimful,



brimful, and the current meeting with no stop or obstruction from sea to sea. It may however be said, that though the rivers Bonie and Kelvin be really very inconsiderable in dry weather, yet there is seldom a winter passes that they are not swoln with land floods, which raise them above their banks, and overflow the country for several hundred yards on both sides. But let these floods be narrowly examined into, and the greatest excess of them computed, by consulting the oldest persons living in the neighbourhood, and I am persuaded it will be found, that they never have risen to such a degree as that they could not be contained with ease in the channel of the proposed Canal.

There was this very autumn a great flood in the Kelvin, which overflowed the vale in many parts, for a length of five or six miles, and carried off considerable quantities of corn that was standing in sheaves upon the fields; and so great a flood, I believe, has not happened for very many years past. Yet I have been assured, that by marks upon some trees and shrubs near Inchbelly Bridge, it appeared this great flood had not risen more than six feet above the usual level of the river. Its spreading wide over the vale was only a proof of the levelness of the vale, and was owing to its not being confined; for, exclusive of 30 or perhaps 40 feet in the middle, where lay the thread of the stream, all that great breadth was dead water, which, if the river had been hindered from extending itself, would have been

been carried off in proportion as the flood rose by the increased velocity of the stream, without augmenting its extraordinary depth perhaps above six inches. This great flood then when narrowly examined, and supposed to be confined all the way between two hills 40 feet asunder, would probably have turned out to be a stream not seven feet deep. But the capacity of the Canal I have proposed, which is 12 by 64, is large enough to let a stream four times as great as that pass easily through it, as is well known to those who are acquainted with the motion of fluids, which increases as the depth increases. Consequently supposing a flood twice or thrice as great as the late flood, the Canal and the navigation would have nothing to fear from it.

I enquired the height of the greatest floods in the river Bonie, within two miles of the sea, where it loses its name on account of its junction with the more considerable river the Carron, and I was shewn by one of the overseers of the works at Carron the marks of the greatest flood within his remembrance, which are about six feet above the usual surface, where the breadth was about sixty feet. But supposing the Bonie water (or the Carron) at that time flowed nine feet deep, and sixty feet broad, the Canal I propose could well afford room for a flood twice as great as that. There does not therefore seem the least grounds to think that a Canal of the dimensions above specified would ever be endangered or incommoded by any flood on the supposition of the  
waters

waters having a free course thro' it. But should it be found that the floods are larger than I have computed them (though the Canal would allow room for floods twice as large as those I have mentioned) 'tis only setting the banks 100 feet asunder instead of 80 feet, and the danger is provided against; and the Canal becomes more magnificent without any great additional expence, as shall be treated of more particularly afterwards.

As to the banks or mounds, it will be proper not to be sparing in the expence of their first construction, but to make them sufficiently strong, that is to say sufficiently thick, that they may almost appear like the work of nature, and never after need any repairs. I would advise that they should be raised at an average 8 feet above the surface of the ground, should be 12 feet broad at top, and slope towards the Canal in the proportion of 5 to 3. In the forming of them, the very wideness of the Canal gives us particular advantages; for 4 feet depth of earth over the whole bottom of the Channel, together with what is dug for making the back drains, will nearly supply earth for the compleating of them. What is wanted may easily be carted from different spots in the neighbourhood, as is done in the making of turnpike roads; but it will never be necessary to bring it from any great distance, like the materials of roads, because proper earth may be found almost every where. Consequently the expence of making those mounds may be pretty nearly estimated,



estimated, from what has been paid for making the turnpike road to Kilsyth per mile, as I reckon that both the banks together would amount to about six times as much, deducting however one third for what is already done by nature.

Were the mounds to be constructed of the size and form above mentioned, I am persuaded hardly any one would doubt of their being sufficient for the purpose intended by them, of confining the two rivers, and all the water that should come from the point of partition or head source, with the other occasional streams that might fall into the channel in the course of the Canal. But to convince the most incredulous, I shall give an instance of a river above 1000 feet broad, navigable even for vessels of war, which is confined by artificial mounds, and whose surface is above 10 feet higher than the adjoining ground on both sides. That river is the Thames, which in different places below London, particularly from the Isle of Dogs to the Woolwich marshes, is fenced in on both sides by artificial mounds, though it be there above 1500 feet broad, and the tide during six hours of the four and twenty be full 10 feet above the surface of the adjoining ground. History I believe does not mention when these mounds were first made; but probably without them there would be two hours less tide at London, and the navigation up and down would be more dangerous, as vessels might frequently be stranded on the shallow meadows. Thus though the Thames may justly be



be reckoned one of the first navigable rivers in Europe, it is nevertheless indebted in some degree for its navigation to art.

What has been done at the Thames is an example before our eyes of the easy practicability of what I propose for the present navigation. But besides the Thames, there are numbers of other rivers, and artificial Canals carried above soil, without any inconvenience from soakage or leakage, or any danger to the banks themselves, which by their own weight, and the moisture of the river soon consolidate into one mass. How many mill-streams might be particularized that are banked on one side. The river St. John in Nova Scotia is banked on both sides like the Thames for a great number of miles. The new river is conducted to London in many places above soil. The Duke of Bridgewater's Canal is not only supported in many parts by an artificial bank, but the bottom of the Canal itself is mounted above the natural surface between 30 and 40 feet, and is carried over an artificial mound of earth of that height for several miles together. To conclude, the Canal proposed by Mr. Smeaton in both his reports, is intended to be banked in several places, particularly in a hollow west from Camelon, marked D. (see the charts in his two reports) 18 feet deep, and 210 feet wide at top, where the very bottom of the Canal for a considerable way will run about eight feet above the natural surface.

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I have hitherto considered the Canal as without locks; but having explained the form and size of the mounds or banks, and given, I think, incontestible proofs that they would effectually answer the purpose expected from them of keeping up the water on the sides without leakage, I shall now proceed to a particular description of the lock that is intended to keep it up at the end or transversely. I propose that the breadth of the Canal should be divided into three spaces by two stone piers of ashlar work 10 feet thick and 80 feet long, built parallel to each other at the distance of 20 or 24 feet like the piers of a bridge. The space between those two piers forms the lock, by being built up at the upper end six feet high, and having flood gates at both ends. I propose the fall of the lock to be only six feet, because that added to the depth of the water, which may be 11 or 12 feet, will require the lower gates to be 18 feet high, which is a size sufficiently large for the convenience of working; and the tops of the piers may be built flat with a small parapet and a capstan at each end, for the men to walk upon them to work those gates. If the breadth of the lock be 24 feet, the two outward spaces from the piers to the banks on each side will be 18 feet wide each; and it is proposed to shut up those spaces by flood gates 12 or 13 feet high, made to open occasionally, and likewise to have sliding vanes or sluices. Supposing the flood gates of all the three spaces shut, and that there is no want of water at the point of partition or upper source, where the chief of the supplies

plies will be collected, it is plain that the Canal will quickly be filled to the top of those gates, and the top of the banks ; and if the water continues to run, it will soon flow over them. But to prevent that, the sluices of the gates, or the gates themselves may, by those who reside at the locks, be easily kept open in the proportion necessary to give a free issue to all the superabundant water, without diminishing in the least the quantity once collected in the Canal, by which means what the poet metaphorically says of the Thames would be literally true in regard to the Canal, *Tho' never overflowing, it would be always full.*

Let us examine the supplies of water at the point of partition or head reservoir, to see if we can draw any more use from them than that of filling the Canal, and furnishing water for the navigation. On the supposition that the extent of the navigation on the Canal will require annually as by Mr. Smeaton's second report  $5333\frac{1}{3}$  lock fulls of water, that, by the lock I have proposed, will amount to 61,439,616 cube feet per year, or 168,328 cube feet per day. As the Canal of 80 feet breadth has three floodgates at each lock, instead of one, I shall suppose that the leakage per day is three times as much as it is stated by Mr. Smeaton, or 12 lock-fulls, which is 138,240 cube feet. Reckoning the exhalations in the same proportion as Mr. Smeaton, or at one tenth of an inch per day (though that be a large allowance) the daily expence in that article, in a Canal 37 miles

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long,



long, and 75 feet broad at the water line, will be 122,100 cube feet. As the banks I propose may justly be reckoned as tight as the natural earth, the soakage cannot be supposed more here than in the other Canal, unless upon account of the augmented depth; we shall therefore state it at 110,000 cube feet per day; and the total expence of water per day will then stand thus.

	cube feet
Water expended for lockage per day	168,328
By leakage per day	138,240
By exhalations	122,100
By soakage	110,000
	<hr/>
Total expences of water per day	538,668

To supply this daily consumption, there are six small streams or burns that may be made to empty themselves into the head reservoir at the Bog of Dolater, from whence the Canal may be amply furnished with water to both its extremities. These burns or streams are computed by Mr. Smeaton to furnish during seven months of the year 1,842,043, cube feet per day; for three other months to supply 669,678 cube feet per day, and in great droughts during two months to yield only 254,328 cube feet per day; consequently though for near two thirds of the year, there would be a great deal more water than is wanted for the navigation, yet during two months it would seem that there should be a considerable deficiency.

But



But that all deficiencies may most certainly and amply be supplied, so as to afford at all times a great redundancy of water if desired, will appear most plainly from the following further remarks of Mr. Smeaton. The Bog of Dolater, he says, to the extent of 200 English acres, may by dams at each end be laid six feet under water, and deducting one foot depth of waste by exhalations, there would still remain 43,560,000 cube feet of water, which would supply the deficiency occasioned by the drought for 158 days or five months. Besides at Townhead lint mill, about a mile north from the point of partition, and considerably above the level of that, a valley or hollow may by a dam not 50 yards long be laid under water four or five fathom deep, so as to form a reservoir equal in capacity to that of Dolater. On the south side of the Canal the waters of Bishops loch and of four others in the neighbourhood, forming all together a surface of between three and 400 acres, may be pent up from four to six feet higher than at present, and brought to Dolater bog. Besides these three reservoirs, each of which may contain about 43 millions of cubic feet of water, he mentions several other rivulets that might be brought to account, and concludes, "That were  
 " ten times as much water necessary for the Canal  
 " as what appears to be so, there is the evident  
 " means of bringing it and amassing it without put-  
 " ting any strain upon nature."

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Since then it is so easy and practicable to have an ample supply of water at the point of partition, I would propose that provision should be made not only for the daily consumption abovementioned of 538,668 cubic feet of water ; but also for as much more as should be sufficient for turning a mill at the first lock at each end of the point of partition or head reservoir. The fall of the lock will serve for the fall of the mill ; and supposing a mill at every other lock on each hand all the way downwards, the same water that turned the uppermost mills would serve to turn all the rest ; so that if there be 50 locks upon the Canal, there may likewise be constructed 50 water mills, if wanted, without any prejudice to the navigation. The millers of those mills would be the natural keepers of the locks, and as they would always be on the spot, every land flood could be easily regulated by them so as to be imperceptible in the Canal. Some great floods indeed must be excepted ; but such as these do not happen every winter, and when they do happen, seldom continue above six or seven days, during which time the navigation of the Canal would be rendered only more difficult. This week's loss however may be set against the same time that would probably be lost every winter in the artificial Canal by frost, and the account stands balanced ; for in frosty winters it may well be presumed that dead water should be incommoded with ice for more than a week longer than water that has a small current, and which might be made to raise and lower its surface some inches every two or three hours.

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When we consider likewise that the greatest floods generally happen in the end of autumn, when the head reservoirs would be at their lowest ebb, the rain that descends, and the augmented rivulets, might in a great measure be kept collected in those reservoirs, and let gradually into the Canal, by which means the impetuosity of any flood might be greatly abated. But supposing the head reservoirs full, even in that case were all the floodgates of the Canal thrown open, there would, as has been shewn, be room enough for the greatest probable flood to pass off, without ever getting out of the bed of the Canal ; for from one dam it would flow to a second, and from that to a third, &c. always finding a channel more capacious than was required.

The locks and dams which I propose consisting of two piers and three floodgates, besides rendering the navigation of the rivulets practicable and easy, and giving the profit of the mills, might also serve as bridges by laying beams from one pier to another, and from each pier to the adjoining bank ; but it must be remembered that the part betwixt the two middle piers must be made a draw bridge to be lifted at the passing of each vessel. It is proposed in general that every dam should serve this triple purpose, of being a bridge, of lifting the water for the use of the navigation, and of containing it for the use of the mills.

As the banks I have proposed will for the greatest part of the way be above soil, and will thereby in-



tercept some small rivulets, and occasional streams, falling from the high grounds on both sides of the Canal, these streams may be made to run in a small trench on the outside of each bank till they arrive at the first lock below them, where they may join the Canal, which is meant to be the reservoir for all.

Though the dams and locks I have proposed be somewhat different from those commonly used, yet if we reflect a little, arguments may be drawn from numberless works actually existing, and which have subsisted for hundreds of years past, in justification of their fitness and solidity. That water may be kept up by floodgates just as well as by the old fashioned method of wiers, I may appeal to all his Majesty's dock yards, and to numberless sluices both in this and foreign countries. That a stone pier solidly built in the middle of a current, is able to withstand its efforts even in the time of a flood, especially a pier 80 feet long, is evident from every well built bridge. Are not bridges built for great floods; and if floods can run below arches, what is to hinder them to run betwixt piers? What is London bridge as it is now repaired but a great lock; and were it required to keep the river Thames always at the same heighth above that bridge, I ask any artist, if this might not easily be done by floodgates betwixt every pier; or whether by continuing the two piers of the great arch in the middle for 60 feet down the stream, and fixing flood gates at each end, I  
could



could not mount a loaded barge of 200 tons through that arch at the time of the greatest fall, when the surface of the river on one side of the bridge is three or four feet lower than on the other ?

I have proposed to form the Canal in the course of the rivulets ; and if what I have advanced on that subject should be found consistent with reason and experience, I would advise to continue the same course from the Carron-works to the sea. I am sensible that another Channel has already been judged more proper by the convention of Royal Boroughs. That however was on the supposition of an artificial Canal not connected with the rivulets. But as the method I propose for executing the navigation admits of some new reasoning in regard to this part of the Canal, I hope I shall be excused for subjoining my ideas concerning it. The entry of the artificial Canal at the Heuk with a second entry from the Grange-foot to the Forth, cannot be effected without a great deal of digging ; for here, as we are come near the level of the sea, banking is impracticable. Now for half that digging, and at half that expence, it appears to me that an excellent and direct entry, may be obtained by taking the course of the Carron, not winding as it is at present, but as it may easily be made streight by art. As the ground from the Carron-works to the sea is a low dead flat, the cutting a direct course for the river to the sea may be easily effected so that the Canal may communicate with the Forth nearly at right angles,

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without

without leaving one zigzag or winding from its mouth to the Carron-works. When new mouths are cut for it to communicate with the sea at oblique angles, I should be apprehensive of the washing of the tide for the ruining of those mouths either by destroying them, or in time by widening them, or by filling them up. As the water at the Carron-shore, which is a mile below the Carron-works, is certainly too shallow to allow the Canal to end there, that may be easily remedied by advancing the first lock farther into the tides way. I would propose therefore to build the first lock on dry ground in one of the bends of the river south from the house of Newton, and after it is finished to let the water in upon it by opening a new channel, which would be the means of cutting off one loop or winding, and of totally annihilating that inconvenient turning at the Heuk. The ground hereabouts being a low flat, all the other loops might in like manner be easily abolished; and as in many parts the old channel of the river would still remain, it is evident the digging here would not be a fourth part of the digging necessary for making the two artificial entries proposed by the other plan. Instead of more ground being destroyed and laid under water, some ground by cutting the loops would be gained, which would in part defray the expence of cutting them. The chief objections against this entry have been its obliquity and hollowness; but by what I have proposed both those objections would be removed; for on the supposition of cutting all the loops, it is plain this passage

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would

would be as freight as the other ; and by advancing the first lock to within three quarters of a mile of the mouth of the river, it may be presumed there would always be found a sufficient depth of water for any vessels that could navigate the Canal. Besides, the first lock by its construction might perhaps afford means of lowering the bar of the river, and deepening its channel from that lock to the sea ; for I would propose that the piers which form the first lock should be three or four feet higher than the rest, and the floodgates and side banks in the same proportion ; so that we might have when we pleased for a mile above that lock three or four feet more depth of water than was wanted for the navigation. This superfluous water let off about an hour before the turn of the ebb tide would increase the current of the water from the lock to the sea, and in time would probably deepen the channel a foot or two.

Not having viewed the course of the Canal from Garscub-bridge westward to the junction with the Clyde, I shall only observe that from the charts in both Mr. Smeaton's reports it would appear that the navigation may be effected in great part by banking either by the Alander-passage or by the Canys-burn passage. As to the extra expences in cutting the hill in the Alander-passage, and the hill at the Weaver's house above Grascaddon, with other charges that the course of the Canal in this part renders necessary, I shall transfer them as they stand in Mr. Smeaton's estimate, though my method



thod would rather tend to reduce them than augment them, and would render some of them unnecessary.

Having endeavoured to shew, that the method I propose of banks and locks, is so far from being a novelty, that it has been practised time out of mind in Great Britain (for what is the Canal by banks as I propose it but a continuation of gather-dams ; and my locks what else are they but so many bridges of three arches each) I shall proceed to consider two objections that may be made to this method ; and shall conclude with giving an estimate of the probable expence of executing a Canal according to it.

As I propose the lowermost part of the valley for the course of the Canal, and that it should be the common reservoir of all the water ever likely to flow in that valley, it may be objected that it might in time fill up by sand and mud washed into it by rivulets in their descent. But it ought to be remarked, that the six rivulets that are proposed as the chief supplies of the navigation, and are now the sources of the Bonie-water and the Kelvin, are intended by my plan as well as by Mr. Smeaton's, never to empty themselves into the Canal, but to empty themselves into the grand reservoir at the bog of Dolater or the point of partition, consequently they can have no greater inconvenience by my plan, than by Mr. Smeaton's. It may be said however, that in the course of the Canal there are several other rivulets that by my plan must fall into it at different places.



places. I answer, true. But these rivulets are so very inconsiderable, that Mr. Smeaton proposes they should pass under his Canal through tunnels, which is a plain proof that he was never apprehensive of their becoming impetuous torrents. Nature indeed, that has been so favourable in the disposition of the ground for forming this Canal, seems no less favourable in regard to the supplies of water; for though they promise to be plentiful, yet they have not the appearance of ever overpowering. Small rivulets that run upon a declivity, and are apt to become torrents, never swell immoderately but at the expence of the ground through which they flow, and in length of time form deep gullies which shew in summer, what they themselves have been in winter. But where there is no such appearance, 'tis a strong presumption that the rivulets are hardly ever very impetuous. The rivulets that I observed in this valley have none of them cut to themselves deep tracts, consequently they cannot be supposed to wash much earth in their course, and therefore we need be under no apprehension that in emptying themselves into the grand reservoir at the bog of Dolater they will fill it up with sand or mud. The rivulets here when in an augmented state, no doubt are muddy as all other rivulets are. But let us examine whether the form of a Canal which I propose, would be more liable to be filled up with mud than any other. I propose a free course in my Canal for all the water ever likely to flow into it; and that the superabundant water should be let off by sluices at  
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the bottom of each side floodgate: This superabundant water will perhaps for four or five weeks in a year run muddy ; but as it is proposed to let it off at the bottom, the Canal will have a bottom current, which added to the depth of water, will occasion a considerable flow in the manner of a suction at the bottom of the stream, and thereby prevent the mud from depositing and settling in this kind of a Canal more than in a Canal where the superabundant water is to flow at the top over dams and wiers placed in the bank. We have a proof of this in those pieces of water that have a sluice in the middle of the dam that collects them ; for directly opposite to this sluice, the channel always keeps itself clear and hollow, however it may fill up at the sides, where the water has no direct issue. But after all, should some mud be deposited in the Canal, the channel may be cleared every two or three years at a very small expence, either by taking it up by machines in barges as ballast is taken from the bottom of rivers, or by tearing it up by hooked irons all along the bottom, leaving the bottom current to carry it off.

It may likewise be said, that as I propose a free course in my Canal for all the water ever likely to run into it, there will therefore be a sensible current in the Canal, which will in some degree impede the navigation, and retard vessels in their passage. But if it be remembered how much water is ever likely to flow in the Canal ; and if we recollect the capacity  
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of the Canal and the construction of the locks, this objection will entirely vanish. The amount of the supplies at the point of partition, taken at an average the whole year round, will be about one million of cubic feet per day, which is 500,000 cubic feet running one way, and 500,000, running the other. Now supposing the locks standing at a medium half a mile distant one from another, the water contained in the Canal between any two locks, will then be 1,638,560 cubic feet; but that is more than three times the daily consumption, consequently supposing that part of the Canal were to receive no supplies, it would take no less than three days to empty itself, which plainly shews that the current in the Canal would be no wise discernible except at the fall of the lock. How many mill-ponds or rivers dammed up for the sake of mills appear totally stagnant, yet upon examining the lapse of water running off to the mill and running over the dam, these two together will be found to be twice as much as what would flow in the Canal even in common rainy seasons. It is proposed at all times to keep the surface of the Canal from lock to lock upon a dead level, (the time of a great flood excepted) consequently the superabundant water would seek its way by the bottom and would pass off by the floodgates, where its course would not even be very discernible, as the bottom of the stream in the upper dam would be four or five feet below the surface of the stream in the lower dam; so that the Canal would in effect be like so much stagnant water, though at the same  
time



time one million of cubic feet should daily have a free issue through it towards each extremity. If nevertheless, the draught from the sea to the point of partition, should be very little stiffer than if the water were totally stagnant, it will in return be proportionally easier from the point of partition to the sea; which two circumstances will very nearly counterbalance each other, so that the time employed in passing this Canal will be much the same as what would be required to pass a Canal totally stagnant, supposing the number and the size of the locks in both equal.

Having explained in general every requisite for the construction of the Canal according to the new method proposed, I shall proceed to give an estimate of the probable expence of compleating it according to that method.

The length of the Canal will be about 37 miles from the mouth of the Carron to below Dunbuck ford on the river Clyde, with a side branch to Glasgow as in the charts already printed; and its breadth from the outside of one back drain to the outside of another 129 feet or 43 yards; consequently it will occupy in the whole 452 Scotch acres. But it must be remembered that great part of this tract is waste ground on both sides of the rivulets, and instead of being of any profit to the owners, often brings damage to them, consequently



consequently the parting with it would render what remains of more value to them. The real ground to be valued for the Canal would therefore probably not exceed 300 acres, which at 20 *l.* per acre is *£.* 6,000

Supposing 100 acres more allowed for reservoirs, that at 20 *l.* per acre is 2,000

In the length of the Canal there will be about four miles required to be dug wholly within soil ; namely two miles at the point of partition, and one mile at each end next the sea. This makes about 600,737 cubic yards of digging, which at 3 *d.* per cubic yard is - 7,509

N. B. If I rightly remember, 2 *d.*  $\frac{1}{2}$  is the usual price of digging the cubic yard of soil for the navigations in Ireland, where wages are much on the same footing as in Scotland.

I propose the banks at an average eight feet above soil, 12 feet broad at top, and sloping towards the Canal in the proportion of five to three, which will give for a medium thickness 18 feet and a half. Both the banks together being reckoned 68 miles long, the cubic yards contained in them will amount to 1,968,071, which

To be carried forward

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15,509

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Brought over	£. 15,509
at 3 <i>d.</i> a cubic yard is 24,600 <i>l.</i> But of this sum, as I have above observed, one third ought to be deducted for what is already done by nature, consequently there will remain for the expence of banking,	- 16,400

N. B. As the inequality of the ground will render it very difficult to measure the banking, when done by the piece, it would be adviseable to do it by days wages, which will probably bring it cheaper; for a labourer at 6*d.* or 8*d.* per day, may be expected to dig at a medium three cubic yards.

Fifty locks at 1000 <i>l.</i> each, are	50,000
Two abutments on the banks at each lock, in all an hundred	10,000
For dams at the ends of the bog of Dolater, as by Mr. Smeaton's estimate	2,277
To extra expences on the Alandar passage by the same estimate,	13,754
To extra expences in carrying the Canal to Glasgou, over the river Kelvin, by Mr. Smeaton's estimate,	5,333
For conducting streams to the reservoir, by the same estimate	- 500
To be carried forward	<u>113,773</u>

Brought forward	£. 113,773
For 100 small bridges of one arch, 10 feet span each, - - -	3,000
For building 80 mills, - - -	5,000
For advancing the Canal from Dal- muirburn foot, to below Dunbuck ford, as by Mr. Smeaton's estimate,	18,000
For unforeseen charges,	20,000
	<hr/>
Total expence	159,773
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I have already mentioned, that were the Canal to be 100 feet broad instead of 80 feet, the additional expence would not be very considerable, provided the method of banking be pursued; for 'tis plain the same banks that would contain the water in a Canal 80 feet broad, would also contain the water in a Canal 100 or 300 feet broad, consequently the additional charge would be chiefly upon the purchase of the land, and the construction of the locks. The Canal of 100 feet breadth exceeding the former by 20 feet, would consequently occupy in a length of 37 miles, 71 acres more than the other, which at 20*l.* an acre would be 1420*l.* The locks and dams in this Canal might be built with four piers instead of two, which would probably enhance the expence 20,000*l.* and supposing the two middle piers to stand as before, at 24 feet distance, the two outward piers may be placed so as to leave two spaces 16 feet broad each, betwixt them and the



middle piers, one of which spaces may be formed into a small lock for small vessels. Allowing 20,000 *l.* more for extra expences, the whole additional charge incurred in forming the Canal 100 feet broad by banking, would be 41,420 *l.*

By pursuing the method of banking, I venture to aver, that a Canal of 15 feet deep, and 300 feet broad, excepting at the locks, might here be made from sea to sea, for the expence of Mr. Smeaton's highest estimate, or 293,444 *l.* which he computes a Canal will cost, 67 feet broad and 12 feet deep dug all under soil. Every reader may recollect, what great quantities of water he has seen collected in gather-dams, or mill-ponds, by banks above the surface; and I appeal to any artist who shall view this vale, whether it is not here very easy to form a string or chain of gather-dams from sea to sea, affording a depth and breadth of water sufficient for the navigation of vessels of one or 200 tons. Some Canals in this island are justly matter of wonder, on account of the curious artifices used in their construction; but I could wish the whole wonder of this Canal should be its simplicity, joined to an air of magnificence.

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## A P P E N D I X.

**T**HE preceding reflections have been chiefly confined to the Navigation betwixt the Forth and Clyde; but the method explained by them may likewise be applied to almost every rivulet and river not navigable; and if put in practice in Great Britain and Ireland, would give us, at a very easy charge, above 5000 miles of inland Navigations, and perhaps above 1000 water-mills, if wanted. This computation may appear at first view exaggerated; but let us only reflect upon the great numbers of rivulets and rivers in the two kingdoms, and taking them from their source, allow but a length of 20 miles to each capable of being made navigable, and we shall quickly be convinced, that the computation above-mentioned is under the truth. By the new method, these 5000 miles of inland Navigations may be compleated at very little more expence than what would be required for making the same number of miles of turnpike; and certainly the benefit arising from the former, would greatly surpass what could be expected from the latter.

Having now where seen an estimation of the advantages which a State gains, or may gain from inland Navigations, I shall here subjoin a few reflections on that subject, which, with many other essential principles of political arithmetic, are far from being so generally understood as they deserve. As  
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all Canals may be considered as so many made roads, where one horse will draw as much as 30 horses do on the ordinary turnpikes, or where one man alone, without any horses, will transport as many goods as three men and 18 horses usually do on the common roads, the public would be great gainers, were they to spend upon the making of every mile of a Canal, 20 times as much as they spend upon making a mile of turnpike; but here a method has been explained, by which the mile of a Canal may often be made at a less expence than the mile of a turnpike; consequently they have a double inducement to undertake those navigable communications.

Bad roads, and difficult communications between places remote from each other, add a kind of sterility to a country, and render most things much dearer and scarcer than they would otherwise be. And a nation, placed in a most fertile soil, and most favourable climate, with bad roads and no carriages, will not be so rich and affluent as another nation less favoured in climate and soil, who have excellent roads, and numbers of wheel-carriages, supposing the genius and industry of both nations to be the same. When the Europeans first entered America, the Peruvians, who were to a certain degree a civilized nation, had no other methods of transporting goods and heavy materials but on porters shoulders, or by the force of mens arms; and it has been supposed that 2000 of them have been employed in removing one stone. What a wide distance from them to the Dutch, who by the means of five or six sailors



sailors remove stones 20 feet long from the quarries of Great Britain ; and whose cities, towns and villages have such a free communication with each other by water, that they seem like the streets of the same city in respect to the convenience of carriage. I know a certain wood in Great Britain, which has the advantage of a saw-mill ; but being situated in the midst of mountains, where there are hardly any roads, it is the work of one horse to drag away four small deal boards, which, if the distance on one side exceed 12 miles, come dearer than if they were brought thither from Norway. The great difficulty and expensiveness of land-carriage likewise obliges the Spaniards and French to draw from Sweden and Dantzick, great part of the timber for their dock-yards, though they have in their own forests immense numbers of excellent trees, that would more than suffice for all the purposes of shipping. Many cities, situated upon navigable rivers, are not so much indebted for their wealth and prosperity to the foreign trade which they carry on, as to the ease and convenience with which they are supplied with almost every article of consumption ; for, supposing all the inhabitants that have no dependance upon foreign trade, were transplanted from one of those cities to a fertile spot in the midst of mountains somewhat inaccessible, they would quickly, with their usual industry and revenues, find themselves involved in straits and difficulties, and their numbers would decline daily on account of the dearth of living.

Bad roads do not only tend to render things dearer, but also scarcer ; for before the establishment of the post-office, (which may be compared to an open road of the easiest communication) the carriage of a single letter was not only extremely dear, but very few letters were written. The people might live easily, were the number of letters diminished two-thirds ; they could not however be said to live affluently, were the number of necessaries diminished two-thirds. The badness of roads lengthens the time of the transportation of goods ; for the same waggon that, upon an open and plain road, would be a weekly waggon, upon a rugged and difficult road becomes a monthly waggon ; but the carrier, instead of increasing the number of his waggons, and employing four instead of one, contents himself with quadrupling the price, by which means the goods become both dearer and scarcer ; and a nation, in a fertile soil, and with great numbers of people, is far from being lodged, cloathed, or fed so well as might be expected.

The transportation of goods and heavy materials, in some cases, amounts to more than their prime cost ; often it is only a fourth or a sixth of their value, and sometimes perhaps not an hundredth part ; but in general, the carriage of goods from one place to another, may be reckoned a twentieth part of their value. The annual consumption of the people of Great Britain may be computed at 100 millions, and of the inhabitants of Ireland at 15 millions \*.

\* I may, perhaps, on some future occasion, explain the reason why I have fixed on those two sums.

As full three-fourths of what people use may be supposed to be brought from a distance, the carriage for Great Britain will then be 3,750,000*l.* or 5 *per cent.* of 75 millions, and for Ireland 562,500*l.* One half of that carriage is perhaps at present performed by water to the best advantage; consequently for land-carriage, there can only be counted in Great Britain 1,875,000*l.* and in Ireland 281,250*l.* But were all those inland Navigations executed, which the new method renders practicable, two-thirds of what is still carried by land, might be transported by water; and supposing the expence of carriage by water to be a fifth of that by land, those two-thirds which now cost Great Britain 1,350,000*l.* and Ireland 187,500*l.* would then only cost to the first 270,000*l.* and to the second 37,500*l.*; consequently there would be a compleat annual saving to Great Britain of 1,080,000*l.* and to Ireland of 150,000*l.* But that is not all the advantage the two kingdoms would reap from the proposed enlargement of water-carriage; for the men and horses that are now maintained by the two sums above mentioned unprofitably to their respective nations, would at least gain as much in a profitable manner, either by the labours of husbandry, or otherwise. The clear annual profit would then be the saving on one hand, and the augmentation of industry on the other; which two sums, when added together, would make for Great Britain 2,160,000*l.* and for Ireland 300,000*l.* But if the price of carriage in general may be computed at 10 *per cent.* instead of



20 *per cent.* which is the opinion of many judicious people, in that case Great Britain would gain annually 4,320,000 *l.* and Ireland 600,000 *l.*

People begin of late to be sensible of the advantages of turnpikes, and acknowledge that the repairing of a road, or the making of a turnpike, often gives a new face to a whole country, and introduces plenty and abundance in places that were before uncultivated and unprofitable. A Navigable Canal might be expected still to augment those advantages, especially as the expence of making it by the new method would not, in many cases, be so considerable as the expence of making a turnpike. How many rivers are there, which, at a very small charge, may be made navigable; but at present, being occupied by mills during their whole course, the inhabitants, who earnestly desire a Navigation, have hitherto despaired of effecting it on account of those mills. By the new method this obstruction is entirely removed; for, were those rivers to be made navigable in the manner above described, the number of mills, instead of being diminished, might be augmented, and the mills themselves rendered more profitable to their owners, and to the public. The dams and locks might indeed occasion the situation of several of them to be changed, and place them half a mile higher up, or half a mile lower down the stream; but if that would be a detriment to some few, it would also be an advantage to others, by drawing them nearer some bridge or crossing road; consequently the benefit on one hand, might  
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be reckoned fully to counterbalance the loss on the other.

When a river has, for a constancy, three feet depth, and is without falls, steep currents, or shallows, it may be counted naturally navigable; but as the last circumstances seldom all concur, even in rivers that have a greater depth than that above mentioned, we ought to have recourse to art to reduce the river to so many different levels, and at the same time deepen the water, by raising it by dams and mounds of the fashion above described. I know a considerable river which engineers have attempted to render navigable by digging away the shoals and fords; but that has not only been a great expence, but an useless one; for the river being left to have the same rapidity as before, formed new shoals upon the first great flood, and now the inhabitants having several times lost their labour, rashly conclude, that it is impossible to make their river navigable. To deepen a river is not the only thing necessary in order to procure a Navigation; it is no less essential to break its currents, and to guard against the bad effects of floods. As the new method I propose not only secures those three material points, but also gives us a fourth, in enabling us to change a small rivulet of a foot of water into a considerable Canal, I shall now proceed more particularly to explain its different branches, by the execution of which, almost any stream whatever may be rendered navigable. It is first of all necessary to examine how much water the stream may contain

in mean seasons, which may be done by taking its breadth and depth at fords, which allow all the water to pass with its usual current. Next, it is proper to consult the oldest persons living in the neighbourhood, to be informed of the greatest floods that have happened to it in their memory. The height of those floods is to direct as to the height of the mounds, and the width of space betwixt them, which two last numbers multiplied into each other, ought to make a sum larger than that produced by the multiplication of the height of the greatest flood, into once and an half the usual breadth of the river. For example, if the usual breadth of the river be 20 feet, and the greatest height of the flood 7 feet, the two numbers to be multiplied into each other, to regulate the quantity of water between the mounds are 30 and 7, and so of most others. It must be remembered, however, that it is much safer to place the mounds wide than to raise them high, as it is chiefly the depth that renders water dangerous and unmanageable. For instance, though 5 times 50, and 8 times 31, give nearly the same product; yet the first two numbers ought to be preferred for depth and breadth, to the last two numbers; because, when the water is spread out broad, the mounds are in security, and five feet is a depth sufficient for the barges that ought to navigate such a Canal.

When a stream to be made navigable by art, runs through any city or town, it will be always proper to contrive, if possible, to place the dam and  
lock



lock at the lower end of the town, where the river quits it, by which means the fall of five or six feet at the back of the dam will serve for a drain to the place; the mounds, which may there be made twice as broad as usual, will serve for quays or wharfs; the town, if on a flat, may by degrees be raised six or eight feet, which will add to its healthfulness; and the carriage backwards and forwards to the mills at the dam will be short and inconsiderable. By the new construction, the rivers would have no declivity any where but at the dams, and as the mounds are proposed to contain the greatest floods, the country would be no longer exposed to their ravages; and a very little attention might secure each fall against the force of the stream to which it would be opposed. Though a stream, with two or three feet fall, will easily undermine a loose crumbly soil, or a perpendicular bank, and make great ravages year after year in the adjoining fields and meadows, yet the case is altogether different when a floor is prepared for it, or when it is bounded on both sides by strong piers, and falls upon a firm pavement composed of large stones, well rammed or strongly cemented. For a proof of this, I need only appeal to the mason-work or wooden-work of an infinite number of mills, where the side-fall is much stronger than what the direct fall of the proposed dams would be, as the surface of the lower stream would be higher than the bottom of the upper, or nearly as high.

As the surface of many rivers, in their ordinary state, lies a foot or two feet within soil, that is below

low the surface of their banks, the mounds might often be made at a very trifling expence, and would not rise above a foot or two higher than the ground on which they stand; but if a river is serpentine, it will be proper in forming the mounds, to run them farther from the banks, sometimes on one side, and sometimes on another, in order to lessen its obliquities and turnings, and reduce it as near a strait line as possible. When a river runs through a large plain or meadow, where the inundations, instead of being detrimental, would be beneficial, there the Canal might be much narrower; but the superfluous water, in this case, must not be suffered to run over at the mounds; but at the distance of an hundred feet below each fall, where the natural ground becomes the bank, a hollow or small trench may be made on each side to let the water escape, after it arrives at a certain heighth.

In many small rivers, it is not uncommon to see a mill-stream cut for a mile together upon a level, at a considerable expence, for the sake of one mill, while the overplus water is suffered to run in the old channel, or seek out different channels for itself, which are often very serpentine, and thereby lay waste considerable tracts of ground, though some of them have not perhaps a depth of four inches of water, and others of them are quite dry during the summer months. To one acre which the mill-stream occupied, I have often seen the overplus water occupying or ravaging four. The common notion I know is, that there is a necessity for following this method,

method, in order to make room for the superabundant water in time of great floods, which were it to enter the mill-stream, and bear down upon the mill, would overturn and destroy every thing. But by the method I propose, all those different channels may, without any danger, be reduced to one, which would not cover above half the ground, and not only be doubly useful as a mill-stream, but also serve as a Navigable Canal, by adding a depth of two or three feet to the stream, and opening a communication between the water of the upper dam, and that of the lower. As it is altogether equal, in regard to the force of the fall, whether the superfluous water run off at the side or the end; the dam at the mills may therefore be made in the new manner proposed, with a lock in the middle; and at the same time, at a very small charge, the mill-stream may be made twice or thrice as wide as before, and lifted two or three feet, by forming mounds of that height on both sides of the earth dug from the banks. If there was water enough for one mill before, there would now probably, by this new arrangement, be water sufficient for two mills; the country would be secured from the ravages of a flood; some ground would be gained that was before occupied by the superfluous water; and the landskip would be ornamented with a regular Canal flowing in a gentle current, and serving for the carriage of goods and heavy materials. Were this Navigation but to extend ten miles, it might nevertheless be extremely beneficial to the neighbourhood, if any coal-pits or quarries of lime or free-stone were situated near the banks;



banks; but if it extends ten miles, it may also be made to extend 200 miles: for, upon the principles of the new method proposed, the most inland source and rivulet, from the place where it is strong enough to turn a common mill, may be made to communicate with the sea as a Navigable Canal, if there be no obstruction from precipices or cataracts.

To conclude, were we to make the supposition of two states, the one having all its cities, towns, and villages upon navigable rivers that had an easy communication with each other, and the other placed in a mountainous country, where the roads are broken and difficult, and that both states were equal as to soil, climate, industry, and defence against foreign enemies, commodities and manufactures in the former state might be expected 30 *per cent.* cheaper than in the latter; or in other words, the first state would be a third richer and more affluent than the second. This perhaps is one of the chief causes of the great wealth of China, which historians tell us is wholly intersected with navigable rivers and Canals; but by the new method proposed, Great Britain and Ireland might soon rival China in this last particular, and consequently their people in general might be more rich and affluent, and their force, when united against a foreign enemy, be greater and more formidable.

THE END.









